Work Orde	er ID 89122 33:52 PM		*891	22*						Page 1
Revision ID:	D350-607-541		Accept	*N900	<b>0401</b>	იი*	Setu	Start Ston	1 71	S1*
	Heli-Utility-Basket	مال ۵ مال						Р	*N	57°
	8/27/12 Start Qty: 1.00	*1*		Cust Item II	D:					
Required Date:	9/07/12 <b>Req'd Qty:</b> 1.00	*1*		Customer:						
Reference:	Process Plan: MLJ	Date: 17/08/2	7 Taaling:	Da			Run	Start	*N	R1*
Approvals:	QC:	Date:	SPC (Y/N):		ite:			Stop	*NI	R2*
Sequence ID/ Work Center II	Operation  Description		Set Up/ Run Hours	Tool ID	Tool# P	lan Acco		•	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									<del></del>
D350-607-3	A									
*100* DC	DOCUMENT CONTE		0.00 PAS )	7/10/12		_	1) (	or W	は1	2-10-16
Document Control	Photocop	y bluefile & type labels per P	PPD350-607-541 CHG00	14 gp 124 only	1					
10	Pick Kit		0.00							
*110* Packaging		k label plate to size of D4086 for label, apply label****	0.00 label, use scotchbrite re	d pad to lightly		<del></del>		· · ·		12/10/16
120	QC4- 100% Inspect k	its for completeness	0.00 <b>(SAS</b>	\						
*120* QC Quality Control	• · Memo		0.00	1721666			40 -		· · · · · · · · · · · · · · · · · · ·	

											DQA:	Date:	
NCR:	Yes	/ No				<b>WORK ORDER NON-</b>	COI	NFORM	MANCE / UP	DATE			-
											QA Closed:	Date:	•
Work Ord	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part   NCR	No.					Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube  Machining  noforming  Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
									·				
Root					Descri	ption of work order update		Initial	Ac	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Cr	nief Eng	Desc	ription	Date	Verification	QC Inspector
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` Landi	ng (	Gear				General		_			<b>-</b>		<b>-</b>
	L	Bending				Bend		Grain			Ovalized	<u> </u>	Pressure/Forced
		Centre N	ot Concei	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	ion Incomplete		Part Incorre	ct	Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance		Part Moved		<del></del>
		Heat Trea	at			Countersink		Mislabe	eled		Positioned \	Vrong	
		Inspectio	n Strip in	Tube		Cut Too Short		Misread	t		Power Loss/	'Surge	Other

Offset Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work	Or	der	ID	89	122
3	1 12	2.22	.52	DM	

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August-21-12 2		7122		*891	177*					Page 2
Item ID: Revision ID:	D350-607-	541		Accept	*N9000	140100	)*	Setup	Start	*NS1*
Item Name:	Heli-Utility	-Basket							Stop	*NS2*
	-		+4+							INDX
Start Date:	8/27/12	Start Qty: 1.00	*1*		Cust Item ID:	:				
Required Date Reference:	: 9/07/12	Req'd Qty: 1.00	*1*		Customer:					
Approvals:		Plan:	Date:	Tooling: _	Date	»:		Run	Start Stop	*NR1*
	QC:		Date:	_ SPC (Y/N):	Date	<b>:</b>			этор	*NR2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty	t Rej		Reject Insp. Number Stamp
130		Pick Kit		0.00	V.					
*130*				0.00						DINER
Packaging Packaging		<b>Memo</b> Package as	per PPPD350-607-541							,
140 * <b>4 4 0</b> *		QC21- Final Inspection	- Work Order Release	0.00					12	10/2240
*140* QC Quality Control		Memo		0.00						
								,	118	18

											DQA:	Date	e: _	
NCR:	Yes	/ No				WORK ORDER NON-O	CON	FORM	ANCE / UPDATE		•			
											QA Closed:	Date	e:	•
						DISPOSITION			AGAINS	T DE	PARTMENT/	PROCESS		
Work Orde	er: _					Rework	1 l		Skid-tube Crosstub			Water Jet	$\neg$	Engineering
Part N	No.					Scrap	1 1		Machining Small Fa	_	Pro	d. Eng. Coor.	$\dashv$	Quality
raiti	10					Use-as-is	1		noforming Finishin			e/Packaging	$\dashv$	Other
NCR I	No.					Work Order Update	1 1		Large Fab Composit	-⊢	,	Supplier	┪	
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Root					Descri	ption of work order update	Ir	nitial	Action		Sign &			
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Training	Ш													
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Landi	ng G	ear			_	General					•	r		
	Ш	Bending				Bend	$\square$	Grain		<u> </u>	Ovalized			Pressure/Forced
		Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance		Temperature/Cure
		Cracks				Broken/Damaged`		Inspecti	on Incomplete		Part Incorre	ct		Weld
		Crushed/0	Crimped,	-		Burrs		Instruct	ions Incomplete/Unclear		Part Lost/Mi	ssing		Wrong Stock Pulled
	1 1	Cuffs				Contamination		Mainte	nance		Part Moved			

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

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**Picklist Print** August-21-12 2:33:51 PM 89122 Work Order ID: D350-607-541 **Start Date: 8/27/12** Required Date: 9/07/12 Parent Item: Heli-Utility-Basket Start Qty: 1.00 Required Qty: 1.00 **Parent Item Name:** IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC **Comments:** IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC Qty per Kit Total Component Item ID/ Replacement Last Unit of Qty on Mfg/ Bin Route Qty Date **Primary** Measure Hand Item Name Location Item ID Item Location Seq ID Issued Issued Purch Qty 110 Each 2.0000 No Manufactured CH10002 Quick Release Basket Mounting Installation Location Loc Qty Loc Code FG 2 85748 2 110 Each 28.0000 Manufactured No Location Loc Qty Loc Code ST014 10 10 88553 ST017 18 86926 18 110 1.0000 No Each Manufactured Eyebolt Receiver Assembly Location Loc Qty Loc Code ST096 87076

No

No

Manufactured

Manufactured

Long Basket Assembly (350)

Placard, Instructions

 Location
 Loc Oty
 Loc Code

 ST092
 8

 87037
 8

 ST095
 24

 87738
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110

Each

Each

0.0000

32.0000

81738

Page 1

Status

										DQA:	Date:	
NCR:	Yes / No	*			WORK ORDER NON-O	CON	<b>IFORM</b>	MANCE / UPDATE		•		•
										QA Closed:	Date:	•
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Work Orde	=1.				Rework	1		Skid-tube Crosstul	٦٥١		Water Jet	Engineering
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NCR I	No.				Work Order Update			Large Fab Composi	~ <del> </del>	·	Supplier	
									•			
Root				1	ption of work order update	Į.	nitial	Action		Sign &		
Cause	Date	Step	Qty	. (	or Non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Doc/Data		]										
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Landi	ng Gear			_	General		ا سا		_	1		7
	Bending			.  -	Bend	$\vdash$	Grain		<u> </u>	Ovalized	. —	Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route	$\vdash$	Hardwa		<u> </u>	Over/Under	<del>}</del>	Temperature/Cure
	Cracks			-	Broken/Damaged			on Incomplete	<u> </u>	Part Incorre		Weld
	Crushed/	Crimped	-	-	Burrs			ions Incomplete/Unclear	<u> </u>	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs			<u> </u>	Contamination		Mainte			Part Moved		
	Heat Treat	at			Countersink	1 1	Mislabe	led		Positioned V	Vrong	

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

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August-21-12 2:33:51 PM

·									
Work Order ID:	89122								
Parent Item:	D350-607-541						rt Date: 8/27/12	Required Date:	
Parent Item Name:	Heli-Utility-Basket					Sta	art Qty: 1.00	Required Qty:	1.00
DAISI-041		Manufactured	No		110 Eac	h 14.0000	_1_	1 / 1 / 2	
> Basket Fwd Hardpoint A	ssembly, Lower	•							-87
				<b>Location</b>	Loc Oty	Loc Code			`
				GA	-4			-	
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				87150	11		87150	2	
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				85792	3			-	
D41514043		Manufactured	No		110 Eac	h 15.0000		1 / 28	چ
Basket Fwd Hardpoint A	ssembly, Opper			1 41	I 06:	I C-1-			1
				Location	Loc Oty	Loc Code			
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				ST103	6			_	
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D41804041		Manufactured	No		110 Eac	h 15.0000		1 / 1 4	
Attachment Arm Asseml	bly						<u> </u>	<i>yD</i>	12//
				Location	Loc Qty	Loc Code			
				ST100	10			-	
				87402	10		87402	2	
				ST134	5			-	
				82300	0			=	
				85791	5			_	

									DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	ONFORM	MANCE / UP		QA Closed:	Date:	•
Work Orde	<b>.</b> .				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part N	o				Rework Scrap Use-as-is Work Order Update	Therm	Skid-tube  Machining  noforming  Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root			T	Descri	ption of work order update	Initial	Ac	tion	Sign &		
Cause	Date	Step	Qty	,	or Non-conformance	Chief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training -											

## **Landing Gear** General Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Temperature/Cure Hardware Over/Under tolerance Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped. Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Burrs Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Ripples in Bend Drill Holes Offset Torque Waves in Extrusion Drawing Out of Calibration Turning Sequence Finish Out of Sequence Folio Wave/Twist in Tube **Outside Dimensions**

**FAULT CATEGORY** 

Unapproved

August-21-12 2:33:51 PM

Work Order ID:
Parent Item:
Parent Item Nan

89122

D350-607-541

**Start Date: 8/27/12** 

Required Date: 9/07/12

Parent Item Name:	Heli-Utility-Basket							Start	<b>Qty:</b> 1.00	Required Qty	: 1.00
S Bolt		Purchased	No			110	Each	1,115.0000	7229	108 yb	
				Location	1	Loc Oty		Loc Code		V	
				ST356		500				<u> </u>	
					122416	500				_	
				ST357		615					;
					120187	19				_	
					120770	12					
					121652	582				_	
					122063	. 2				<del></del>	$\bigwedge_{A}$
ANGES BOLT		Purchased	No			110	Each	29.0000		1/10	
				Location	1	Loc Qty		Loc Code		/	- 1
				ST358	-						
				51550	120124	1				_	
					121146	28			12114	6	$\Lambda$
AN310C4 Nut		Purchased	No			110	Each	27.0000	122	sou JB	
				Location	1	Loc Qty		Loc Code		•	
				ST344		27				<u></u>	
					120360	1				<u></u>	
					121166	3				_	
					121444	21					
				,	122151	2				_	
NS16984-C413 PIN, QUICK RELEASE		Purchased	No			110	Each	13.0000	122	1 700 JB	12/10/16
				Location	<u>1</u>	Loc Qty		Loc Code		V	
				331		10			***************************************	naka Man	
					122452	10				****	
				ST315		3				_	
					114340	1					
					118612	2				_	
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NCR:	Yes / N	0				WORK ORDER NON-	COI	NFOR	MANCE / UP	DATE	QA Closed:	Date:	,
						DISPOSITION				AGAINST DE			
Work Ord Part I	No					Rework Scrap Use-as-is Work Order Update		ا	Skid-tube  Machining  noforming  Large Fab	Crosstube Small Fab Finishing Composite	Pro	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update		Initial	Ac	tion	Sign &		
Cause	Dat	e	Step	Qty	·	or Non-conformance	Cł	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training													
Unapproved	11	1_		I	<u> </u>		FALII	LT CATE	L GORY		<u> </u>	1	<u> </u>
Landi	ing Gear					General							<del>"-</del>
	Bendi	ng				Bend	Г	Grain			Ovalized		Pressure/Forced

Hardware

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Inspection Incomplete

Instructions Incomplete/Unclear

Over/Under tolerance

Part Incorrect

Part Moved

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Temperature/Cure

Wrong Stock Pulled

Weld

Other

BOM/Route

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Burrs

Broken/Damaged

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Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Cracks

Cuffs

Heat Treat

Centre Not Concentric to O/S

Crushed/Crimped

Inspection Strip in Tube

Torque Waves in Extrusion

August-21-12 2:33:51 PM

Work Order ID: Parent Item: Parent Item Name:	89122 D350-607-541 Heli-Utility-Basket								ate: 8/27/12 ety: 1.00		Required Date	
VISQ1042144		Purchased	No			110	Each	5,025.0000	6	6	18	
				Location	<u>n</u>	Loc Qty		Loc Code				`
			-	314		4928						
					122452	4928			122	450		
				ST300		97						
					121011	2			<del></del>			
					121444	95			**			
VIS24665-051= Cotter Pin		Purchased	No			110	Each	119.0000	_72:	2802	yB	
				Location	<u>n</u>	Loc Oty		Loc Code			:	
				ST309		119						
					17566	119						
WASHER		Purchased	No			110	Each	375.0000	2	2	20	
				Location	<u>n</u>	Loc Qty		Loc Code				į.
				FG		8						
					103691	8						
				ST277		367						*
					118709	4						ر ا
					120390	363			120	390		7
NAS10149170432P Washer		Purchased	No			110	Each	1,250.0000	[12]	12		12/10/
				Locatio	<u>n</u>	Loc Qty		Loc Code				
				275		600				<del></del>		
					122441	600						
				ST275		650						
					121350	15			100	151		
					122151	635			128	712		

											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON	1-CO	NFORM	/ANCE / UP	DATE	•		,
							,				QA Closed:	Date:	•
Nork Ord	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No.						Rework Scrap Use-as-is		Skid-tube Crosstube  Machining Small Fab  Thermoforming Finishing		Small Fab	Water Jet Prod. Eng. Coor. Rec/Store/Packaging		Engineering Quality Other
NCR	No.					Work Order Update	Work Order Update		Large Fab Composite		Supplier		
Root					Desc	ription of work order update	e	nitial	Ac	tion	Sign &		
Cause		Date			Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector		
oc/Data quip/Tooling perator Material etup Other rocess upplier fraining													
	•						FAUI	T CATE	GORY				
Land	ng (	Gear			_	General		•		_	_		_
	Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion			Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing		Grain Hardware Inspection Incomplete Instructions Incomplete/Unclear Maintenance Mislabeled Misread Offset Out of Calibration		/Unclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned \ Power Loss/	ct issing Wrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other		
	Turning Sequence				·	Finish	<u> </u>	Out of Sequence					

Outside Dimensions

Wave/Twist in Tube

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## , Picklist Print

August-21-12 2:33:52 PM

Work Order ID:

89122

Parent Item:

D350-607-541

Parent Item Name:

Heli-Utility-Basket

**Start Date: 8/27/12** 

119097

Required Date: 9/07/12

Page 5

Start Qty: 1.00

Required Qty: 1.00

NAS 1149C0463R Washer	Purchased	No	110	Each 687.0000	<b>1 1 1 1 1 1 1 1 1 1</b>	3	20 12/10/16
		Location	Loc Oty	Loc Code			8
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		115358	1				and the second of the second o
		ST297	686				

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119097

NCR: Y	'es / No				WORK ORDER NON-	COL	NFORM	MANCE / UP	DATE			
					<u>y</u>					QA Closed:	Date	:
Work Order:					DISPOSITION	AGAINST DEPARTMENT/PROCESS						
Part No.					Rework Scrap Use-as-is	Scrap Machining Small		Crosstube Small Fab Finishing	Water Jet Prod. Eng. Coor. Rec/Store/Packaging		Engineering Quality Other	
NCR N	10.				Work Order Update	┙┃		Large Fab	Composite	ļ.	Supplier	
Root Cause	Date	Step	Qty		ption of work order update	1	nitial ief Eng		tion ription	Sign & Date	Verification	QC Inspector
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Landir	ng Gear				General				<b></b>	•		<del></del>
	Bending				Bend		Grain			Ovalized		Pressure/Forced
	Centre N	lot Conce	ntric to C	)/S	BOM/Route	_	Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged		Inspecti	ion Incomplete		Part Incorre	ct	Weld
		/Crimped	-		Burrs		Instruct	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination	_	Mainte	enance		Part Moved		
	Heat Tre	at			Countersink		Mislabe	eled	L	Positioned V	Vrong _	<del>-</del>
	Inspection	on Strip in	Tube		Cut Too Short	L	Misread	t	<u> </u>	Power Loss/	Surge	Other
	Ripples	n Bend			Drill Holes	L	Offset	-				
	Torque Waves in Extrusion Drawing				Out of Calibration							

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LA <sup>*</sup>	TERAL	LONGITUDINAL		
		Arm	Moment	Arm	Moment	
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb	
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg	
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb	
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg	
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb	
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-kg	
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb	
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg	
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg	

## 5.0 PARTS LIST

						0407404060	DECORPTION
OTY	QTY	QTY	QTY	QTY	QTY	PART NUMBER	DESCRIPTION
54.1	-543	-545	-547	-511	-501		AND A LITTLE TO A CALCOT
X						D350-607-541	HELI-UTILITY-BASKET
	Х					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			-D350-607 <u>-547</u>	HELI-UTILITY-BASKET
71	1	_ 1	1	X		-D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
- In-market 17-30					X	D350-607-501	CONVERSION KIT
	4	4			1	D2690-6	LANYARD
1	1	1	1	A	4	D3910-3	X-TUBE LUG
		<u> </u>		4			EYEBOLT RECEIVER ASSY
<u> </u>	1	1	1		1	D3912-041	RUBBER EXTRUSION, X-TUBE
				8	8	D3984-030	
<u> </u>						D4030-041	LONG BASKET ASSY
	11					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1_			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1_	1	-		D4085-3	PLACARD-INSTRUCTIONS
1				AND DESCRIPTION OF THE PARTY OF	1	*D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
		1	<u> </u>		1	D4086-220	PLACARD, MAX LOAD
			1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
11	1		<del></del>	-	1	D4150-041	ATTACHMENT ARM ASSY
7 1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
						ANIA 40A	BOLT
(6	6	6	6		6	AN4-13A	
				16	16	AN4-14A	BOLT
(1	1	11	1		1	AN4C15 4	BOLT
-1-	1	11	11		1	AN310C4 2	- CASTELLATED NUT
21	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4 /	NUT (OR MS21042-4)
7.1	11	1	1		1	MS24665-151 /	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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